

PROJECT NUMBER: 30160 06-78251.1

PAGE: 1 of 6
DATE: August 4, 2006

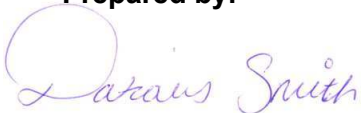
STORK TWIN CITY TESTING CORPORATION
662 Cromwell Avenue
St. Paul, Minnesota 55114

**OPEN FLAME EVALUATION CONDUCTED ON A
DERBY MATTRESS
MODEL #: DERBY PINNACLE MATTRESS
SAMPLE REPLICATE #1**

**IN ACCORDANCE WITH
CONSUMER PRODUCT SAFETY COMMISSION
16 CFR PART 1633
"STANDARD FOR THE FLAMMABILITY
(OPEN FLAME) OF MATTRESS SETS**

**Prepared for:
DERBY INDUSTRIES
Attn: Mr. KEN CHRZAN
24350 STATE ROAD 23 SOUTH
SOUTHBEND, IN 46614**

Prepared by:



**Darious Smith
Engineering Technician
Product Evaluation Services**

Reviewed by:



**Amy J. Ostergren
Project Engineer
Product Evaluation Services
Phone: (651) 659 - 7303**

The test results contained in this report pertain only to the samples submitted for testing and not necessarily to all similar products.

F:\Product\Mattress Flammability\Test Files\30160 06-78251 Derby\derby 78251\DERBY INDUSTRIES 78251.1.doc

Information and statements in this report are derived from material, information and/or specifications furnished by the client and exclude any expressed or implied warranties as to the fitness of the material tested or analyzed for any particular purpose or use. This report is the confidential property of our client and may not be used for advertising purposes. This report shall not be reproduced except in full, without written approval of this laboratory. The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under Federal Statutes including Federal Law Title 18, Chapter 47.

PROJECT NUMBER: 30160 06-78251.1

PAGE: 2 of 6
DATE: August 4, 2006

OPEN FLAME EVALUATION – 16 CFR 1633

INTRODUCTION:

This report presents the results of a full scale **16 CFR 1633** open flame test conducted on the following:

PROJECT #:	30160 06-78251		
TEST SEQUENCE #:	1		
TEST REQUESTOR: name: address:	Ken Chrzan 24350 SR 23 S. South Bend, In. 46614		
TEST CONFIGURATION:	Test Room - 12'x 10'x 8'		
PRODUCT MANUFACTURER or SUPPLIER:	Derby Industries		
PRODUCT ID MARKS & DESCRIPTION: Prototype ID:	Derby Pinnacle Mattress		
MATTRESS: width x length x thickness (in):	36.00 x 80.00 x 6.00		
FOUNDATION: width x length x thickness (in):	-- x -- x --		
CONDITIONING ROOM: temp (°F) / R.H. (%):	68.0 / 46		
BURN ROOM: temp (°F) / R.H. (%):	70.0 / 63		
TIME LAPSE: condition room to burner ignition (min):	18		
TOTAL INITIAL MASS (kg):	23.64		
TEST DATE:	08-02-2006		
COMMENTS:	DERBY GRAY 30 LBS DESCRIPTION: G603680-1633-FIRE TEST VCC AT 6 MIN		
Test Results	Data	Criteria	Pass/Fail
Peak rate of heat release (kW):	24.8	200 kW	Pass
Time @ peak release (mm:ss):	00 : 23	--	-
Total heat released @ 10 min (MJ):	2.5	15.0 MJ	Pass

THE TEST SAMPLE MET THE REQUIREMENTS OF 16 CFR 1633.

PROJECT NUMBER: 30160 06-78251.1

PAGE: 3 of 6
DATE: August 4, 2006

OBSERVATIONS:

Time (mm : ss)	Observation
00 : 00	Burner ON
00 : 24	Flaming Droplets
00 : 33	Flaming Droplets
00 : 36	Flaming Droplets
00 : 41	Flaming Droplets
00 : 50	Side Burner OFF
00 : 58	Flaming Droplets
01 : 10	Top burner OFF
06 : 56	All signs of combustion have ceased

STANDARD TEST PROCEDURE:

Unless stated otherwise in the introduction of this report, this test was conducted in accordance with Consumer Product Safety Commission 16 CFR Part 1633, test configuration B, the room-based configuration. A brief summary is detailed below:

The mattress / mattress set was allowed to condition for at least 48 hours in conditions compliant with Consumer Product Safety Commission 16 CFR Part 1633 (temperature: greater than 65°F and less than 77°F; relative humidity: less than 50%). The test area conditions also were also kept compliant with 16 CFR Part 1633 (temperature: greater than 59°F and less than 80.6°F; relative humidity: less than 75%). A time span of no more than 20 minutes was allowed between the mattresses set leaving the conditioning room and burner ignition, this time was recorded and reported in the data table above.

The instrumentation was calibrated and zeroed prior to the evaluation. After the specimen was placed on the bed frame inside the test room, the burner alignment procedure was performed. Data logging and video were obtained for 2 minutes prior to burner ignition. The burner application time was 70 seconds for the top burner and 50 seconds for the side burner. Upon completion of the flame application times, the top burner was carefully lifted off of the mattress surface and the unit removed from the test room.

The test proceeded until either all combustion had ceased, 30 minutes had passed, or the development of a fire of such size as to require suppression for the safety of the facility.

PROJECT NUMBER: 30160 06-78251.1

PAGE: 4 of 6

DATE: August 4, 2006

REMARKS:

Due to the nature of the test, the specimen was discarded upon completion of the procedure.

SAMPLE DESCRIPTION: DERBY PINNACLE MATTRESS

Product: DERBY INDUSTRIES DERBY PINNACLE MATTRESS	Sample ID or Model#:	
Fabric Type (include % composition and weight): DERBY GRAY	Fabric Color: GRAY	
Sample Weight: 30#	Weight of Combustibles:	
Weight of Frame:	Interliner/Blocking Layer Description (if present):	
Fill Description (with order of Layering): FOAM	Mattress Dimensions: 6" X 36" X 80"	Foundation Dimensions:

Does the Sample contain any of the following: (Check all that apply)

YES NO
 N P S F C1 Br Latex

GRAPHS:

